

IN THE UNITED STATES DISTRICT COURT FOR THE  
WESTERN DISTRICT OF MISSOURI  
SOUTHERN DIVISION

UNITED STATES OF AMERICA, )  
                                  )  
                                  )  
Plaintiff,                    )  
                                  )  
                                  )  
vs.                            )                                    No. 20-03031-07-CR-S-SRB  
                                  )  
                                  )  
PHILLIP D. ROGERS,            )  
                                  )  
                                  )  
Defendant.                    )

**ACCEPTANCE OF PLEA OF GUILTY AND**  
**ADJUDICATION OF GUILT**

Pursuant to the Report and Recommendation of the United States Magistrate Judge, to which there has been no timely objection, the plea of guilty of the Defendant to Count One of the Superseding Indictment filed on March 23, 2021, is now Accepted and the Defendant is Adjudged Guilty of such offense. Sentencing will be set by subsequent Order of the Court.

*/s/ Stephen R. Bough*  
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**STEPHEN R. BOUGH**  
**UNITED STATES DISTRICT JUDGE**

Date: April 28, 2021